PRECISION SHOP TOOLS

COLLET ADAPTER

This is a timesaving accessory for our 827A Edge Finders. It allows quick installation and removal of the edge finder, eliminating the need for collet changes on Bridgeports and similar machines.

It can also be used with any other attachment with a 3/8" post.

The progressive steps are: 1/4", 5/16", 3/8", 1/2", 5/8", 3/4" and 1". Step depths vary from .100" to .200".

| Collet Adapter | | | | | | |
|----------------|-------|----------------|--|--|--|--|
| Cat. No. | EDP | Description | | | | |
| PT28314 | 68846 | Collet Adapter | | | | |





"LITTLE GIANT" JACK SCREWS 190

2-1/4"-3-3/8"/57-85MM

191

1-1/2"-2-1/4"/38-57MM

"Little Giant" Jack Screws are very handy for leveling work on planer beds, upright drills, setting up machinery, and for general use in the toolroom or machine shop.

190 and 191 have 20-pitch screws and for those who desire a finer adjustment, the F190 has a 40-pitch screw.

An auxiliary pointed screw (D) is supplied, to be used in place of the screw with swivel cap. Extension base (E) is furnished for places where it is not possible to obtain a bearing on a flat surface. Extension V base (F) is for use against a cylindrical form.

| 190 and 191 "Little Giant" Jack Screws | | | | | | | | |
|--|----------|-------|----------|-------|---|--|--|--|
| Photo Key | Cat. No. | EDP | Cat. No. | EDP | Description | | | |
| | SF190 | 64622 | | | Set complete, with fine-adjusting screw and all attachments | | | |
| | S190 | 50680 | S191 | 50687 | Set complete with all attachments | | | |
| Α | F190A | 64623 | | | Jack only, with fine-adjusting screw | | | |
| | 190A | 50681 | 191A | 50688 | Jack only | | | |
| В | 190B | 50682 | 191B | 50689 | Extension base | | | |
| C | 190C | 50683 | 191C | 50690 | Extension base | | | |
| D | F190D | 64624 | | | Auxiliary pointed screw with fine-adjusting screw | | | |
| | 190D | 50684 | 191D | 50691 | Auxiliary pointed screw | | | |
| E | 190E | 50685 | 191E | 50692 | Extension base | | | |
| F | 190F | 50686 | 191F | 50693 | Extension V base | | | |

| 190 Specifications | | | | | | | | | | |
|--------------------|-------|---------------------------------|-----|------------------------|----|---------------|----|---------------|----|--|
| Range | | Maximum Height with Attachments | | Jack (A) Base Diameter | | Extension (B) | | Extension (C) | | |
| in | mm | in | mm | in | mm | in | mm | in | mm | |
| 2-1/4 - 3-3/8 | 57-85 | 6-3/8" | 162 | 1-1/4 | 32 | 2 | 50 | 1 | 25 | |
| 191 Specifications | | | | | | | | | | |
| Range | | Maximum Height with Attachments | | Jack (A) Base Diameter | | Extension (B) | | Extension (C) | | |
| in | mm | in | mm | in | mm | in | mm | in | mm | |
| 1-1/2 - 2-1/4 | 38-57 | 3-3/4 | 95 | 1 | 25 | 1 | 25 | 1/2 | 13 | |

